



LIFETIME LIMITED WARRANTY

COVERED
BY LIFETIME LIMITED WARRANTY

- Manufacturer warrants solely to its Original Retail Purchaser that all RAAFT Track pads sold hereunder will be free from defects in material and workmanship for as long as the original retail purchaser owns the product. (Proof of purchase must be provided by consumer.)
- This warranty covers RAAFT Track models 525, 526 and 700 purchased after 10/1/2010.
- Stainless steel hardware will be covered from material and workmanship defects from original manufacturer.
- RAAFT Track cups and bands are warranted to its original retail purchaser from defects in material and workmanship for a period up to (3) three years from date of purchase.
- Repairs and/or replacements will be made with like or similar parts or products at the manufacturer's sole discretion.
- PolyTech LLC will replace RAAFT Track product and/or components found to be defective. PolyTech LLC reserves the right to inspect all products before making adjustments.

NOT COVERED
BY LIFETIME LIMITED WARRANTY

- Any condition caused by normal wear and tear.
- Abuse, accidents, misuse or alterations to the product.
- Field Hazard or Pivot or Tire Failure (cuts, snags, punctures, gouges, penetration from foreign objects, or damage due to a failed tire, wheel or pivot component).
- Failure to follow instructions for track assembly or follow suggested application guidelines.
- Shipping charges, cost of removal and reinstallation of product.
- Incidental or consequential damages, including, but not limited to, lost time, lost wages, inconvenience, loss of equipment use, cost of service work or transportation, related property damage, personal injury or consequential damages of any type or nature.

THERE ARE NO REPRESENTATIONS OR WARRANTIES EITHER EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE DESCRIPTION OF THE WARRANTY STATED ABOVE. POLYTECH LLC SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. NO REPRESENTATIVE OF POLYTECH LLC HAS AUTHORITY TO MAKE ANY REPRESENTATIONS OR PROMISES EXCEPT AS STATED HEREIN.

This Limited Warranty states the entire obligation of Manufacturer with respect to the products. If any part of this Limited Warranty is determined to be void or illegal, the remainder shall remain in full force and effect.



INSTALLATION GUIDE

RAAFT
BY POLYTECH LLC

TRACK ASSEMBLY

1. After unbundling the track, remove the (2) retainer cups that do not have bands already attached to them. This is accomplished by removing the 3/8" stainless steel bolts, washers and nuts from the center of the retaining cups and lifting them off the base stubs.

(NOTE: these fit snugly so it may be necessary to pry them loose)

2. Wrap the track around the tire and line up the slots in the free ends of the joint bands with the exposed base stubs from step 1.

3. Replace the removed retaining cups by inserting them in the slot of the joint bands and over the base stubs making sure to line up the flat sides in the retaining cup with the flat sides on the base stubs.

4. Replace the 3/8" stainless steel bolt, nut and washers applying one drop of the supplied thread locking compound per bolt.

SPACER INSTALLATION

1. Bolt the "Daisy" flange to gear box hub using your existing lug bolts and nuts (flat side of nut against flange). A drop of thread locker such as Loctite 271 on each bolt/nut is highly recommended.

2. Bolt the wheel to the round studded spacer flange using the included lug nuts (tapered side of nut against the rim). A drop of thread locker such as Loctite 271 on each bolt/nut is highly recommended.

526 CONVERSION KIT

1. Remove the 2 retainer cups from the full track.

2. Slide the bands on the extra pad over the exposed base stubs on full track.

3. Reattach the retaining cups using the stainless steel bolt, nut and washers applying one drop of the supplied thread locking compound per bolt.



RAAFT WARRANTY REGISTRATION CARD

CUSTOMER INFORMATION

First & Last Name:	
Company:	
Address:	
City:	
State/Providence:	
Zip/Postal Code:	
Country:	
Email:	
Phone:	

For warranty to be valid, warranty registration and proof of purchase must be mailed and post-marked within 90 days of purchase.

PRODUCT INFORMATION

TRACK MODEL(S) PURCHASED:

<input type="checkbox"/>	525	Qty:	<input type="checkbox"/>	Towers/ Pairs
<input type="checkbox"/>	526	Qty:	<input type="checkbox"/>	Towers/ Pairs
<input type="checkbox"/>	700	Qty:	<input type="checkbox"/>	Towers/ Pairs

Date of Purchase:	
Dealer Name:	
Dealer Address:	



APPLICATION GUIDE

- Side grades over 20% will shorten the life of the RAAFT Track and may cause problems with the track steering properly.
- Grades over 30% in the direction of travel will shorten the life of the RAAFT Track and the resultant weight transfer will reduce the flotation enhancement provided by the RAAFT Track.
- Running the RAAFT Track in existing ruts will reduce the life of the track. If it is impractical to close existing ruts before installing the RAAFT Track, thoroughly wetting the rut to soften the soil will greatly reduce the stress applied to the track. This will minimize the reduction in product life. In most cases, after a rotation or two of the pivot the RAAFT Track will have effectively closed the existing rut.
- RAAFT Tracks should never be ran over ruts, ditches, or any other obstruction that has been filled with sharp rock, broken up concrete or any other material that may gouge or cut the tracks.
- All bolts used in the installation of RAAFT Tracks need to have a thread locking compound applied such as Permatex PX27140 or Loctite 271. Failure to use a thread locking compound may result in reduced life and/or catastrophic failure of the RAAFT Track.
- Inadequate clearance between the tire and any obstacle on the pivot will result in damage to the track and/or pivot.
 - The model 525 and 526 RAAFT Track needs a minimum of 11" of clearance measured from the center of the tire/wheel to the closest obstacle.
 - The model 700 RAAFT Track needs a minimum of 13" of clearance measured from the center of the tire/wheel to the closest obstacle.
- Sprinkler patterns should not be arranged to exclude the RAAFT Track or the ground they run through. Thoroughly wetting the RAAFT Track cleans and lubricates the track and extends the product life.
- Tires and/or wheels that do not meet industry size standards, (over or undersized or nonstandard tread) will cause performance problems and may lead to catastrophic failures of the tire and/or track.
 - Oversized wheels and/or tires will cause serious abrasion problems with the sides of the tracks and may result in bending of the wheel and/or catastrophic failure of the track.
 - Undersized wheels and/or tires may cause traction and slippage issues between the wheel and the track and may cause wear problems with the tire.

WARRANTY REGISTRATION

Original Retail Purchaser must register the product with PolyTech LLC within 90 days of purchase. Register at www.raaft.com or send in the completed registration attached.

TO OBTAIN WARRANTY SERVICE

Contact PolyTech LLC for warranty claim or for further explanation of our warranty.

Email: sales@raaft.com or call (402)261-5774 (Monday-Friday 8am-5pm CST)

Place
Stamp
Here

PolyTech LLC
Attn: Warranty Registration
201 S. Main St.
Friend, NE 68359