



Drill 1" Diameter Hole 2 1/4" away from outer wall in center of indentation of lug as shown in each of 6 locations

		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME	DATE	PolyTech LLC
			DRAWN	JTR	06/08/09	
						Suction Relief Port Installation Guide
						SIZE A DWG. NO. PL506-0001A REV. A
		DO NOT SCALE DRAWING				SHEET 1 OF 1