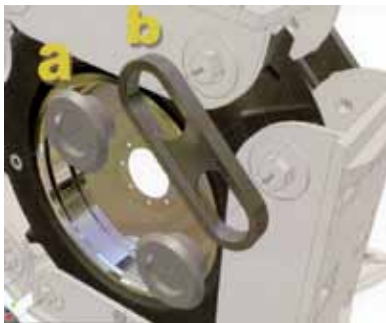




*“Installing the RAAFT Tracks is very easy and doesn’t take a lot of time. A couple of hours and a few guys and you have them installed on an entire pivot. Absolute easy installation and maintenance free. If you can put a nut on a bolt, you can put them on.”*

*Joel Weber  
Weber Feedyards  
Dorchester, NE*



*Drawing shows exploded joint for reference only. When installing track, joint band (b) will be attached to base on one side.*

## INSTALLATION GUIDE

*RAAFT Tracks are preassembled making installation quick and easy. Just unroll the RAAFT Track bundle, wrap the track around the tire and connect the final two joints. It’s that simple.*

### TRACK ASSEMBLY

- 1** After unbundling the track, remove the (2) retainer cups (a) that do not have bands already attached to them. This is accomplished by removing the 3/8" stainless steel bolts, washers and nuts from the center of the retaining cups (a) and lifting them off the base stubs. (NOTE: these fit snugly so it may be necessary to pry them loose)
- 2** Wrap the track around the tire and line up the slots in the free ends of the joint bands (b) with the exposed base stubs from step 1.
- 3** Replace the removed retaining cups (a) by inserting them in the slot of the joint bands and over the base stubs making sure to line up the flat sides in the retaining cup (a) with the flat sides on the base stubs.
- 4** Replace the 3/8" stainless steel bolt, nut and washers applying one drop of the supplied thread locking compound per bolt.

*Each track is assembled using:*

- (2) Type 308 stainless steel 3/8" x 2" bolts
- (4) Type 308 stainless steel 3/8" x 1-1/4" flat washers
- (2) Type 308 stainless steel 3/8" nuts

### SPACER INSTALLATION

- 1** Bolt the “Daisy” flange to gear box hub using your existing lug bolts and nuts (flat side of nut against flange). A drop of thread locking compound such as Loctite 271 on each bolt/nut is highly recommended.
- 2** Bolt the wheel to the round studded spacer flange using the included lug nuts (tapered side of nut against the rim). A drop of thread locker such as Loctite 271 on each bolt/nut is highly recommended.

### 526 CONVERSION KIT

- 1** Remove the 2 retainer cups from the full track.
- 2** Slide the bands on the extra pad over the exposed base stubs on full track.
- 3** Reattach the retaining cups using the stainless steel bolt, nut and washers applying one drop of the supplied thread locking compound per bolt.